



1. Existing Closing Loop Retainer on Rigs manufactured prior to and including August 1993.

**NOTE: This modification is to be carried out by suitably qualified riggers.**

**CAUTION: BE CAREFUL NOT TO STITCH THROUGH ANYTHING BUT THE CLOSING LOOP RETAINER ITSELF!**



2. Fold exposed grommet on Loop Retainer back on itself (i.e. Toward the reserve container and get the folded over edge as close as possible to the point of contact with the reserve).

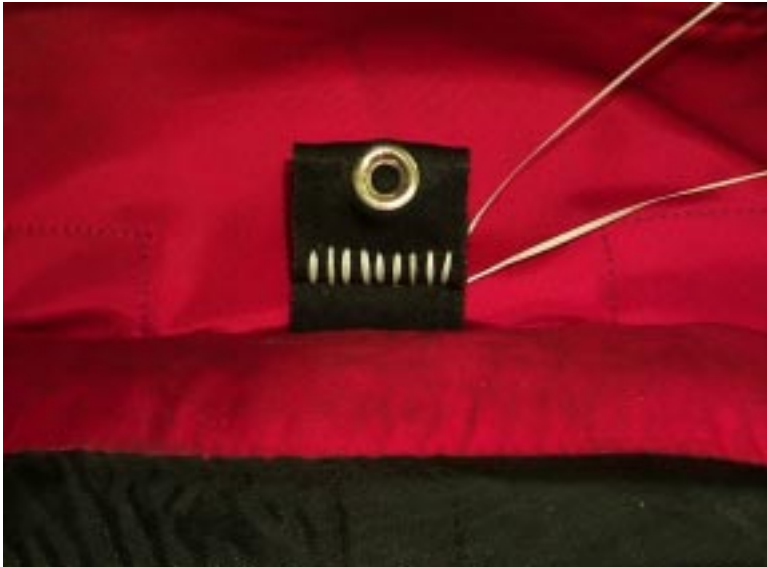
Recommended Tacking Thread to be used is: Waxed 5 Cord, Super Tack Type 1-Size 2, Lite Super Tack Type 1-Size 3.

Begin Hand Tacking the Closing Loop Retainer from the inside of the fold over (this is to end up with the knot of the hand tacking unexposed upon completion) and make (5) five continuous looping stitches from one side to the other. Refer Figure 3 for reverse side view of stitching pattern.

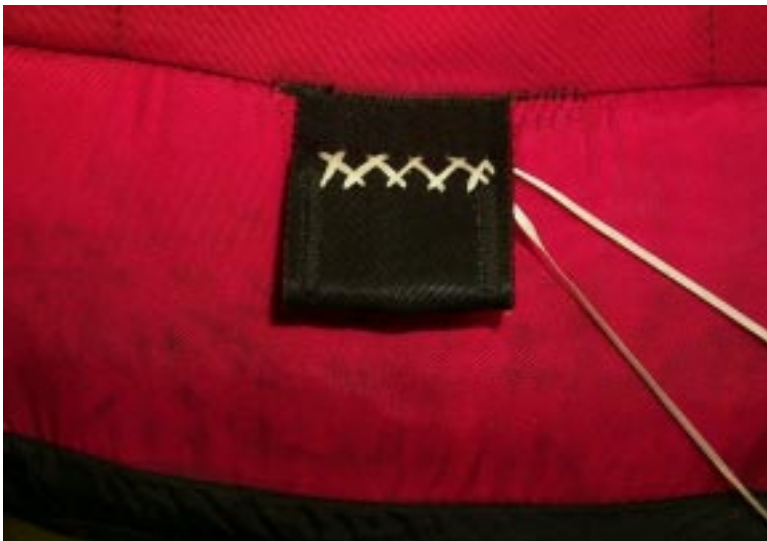


3. Reverse side view of Figure 2.

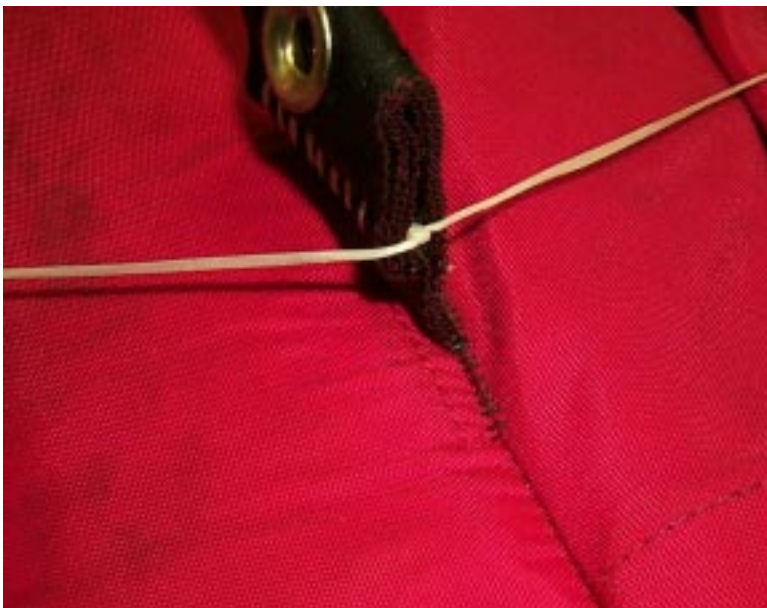
Pull each revolution of Hand tacking tight to ensure a secure stitch pattern.



4. Continue with stitching pattern and return back to start point completing a total of (9) nine looping stitches. Both ends of the Hand Tacking Thread should now be on the same side of the Closing Loop Retainer. Remember to end last Hand Tack on the inside of the fold over. Pull each revolution of Hand tacking tight to ensure a secure stitch pattern.



5. Reverse side view of Figure 4.



6. Tie off both ends of Thread with a Surgeons Knot (Refer to Poynter's Parachute Manual Volume 1).



7. Twist ends of waxed thread together and trim at 1\_ inch. Fold trimmed waxed ends in between the layers of the Closing Loop Retainer.



8. Finished stitching view grommet side now facing reserve container showing closing loop installed.



9. Finished stitching view of reverse side of figure 8. Refer to Figure 1 to ensure that the grommet on the closing loop retainer now faces in the opposite direction (i.e. toward the reserve container).

Modification to be recorded on the Reserve Packing Data Card as follows:-

**SPSB 001, Date, Rigger's Certificate Number and Signature**

NOTE: Modification to be Periodically Inspected.

After completing the modification, the closing loop length will need to be adjusted to compensate for the shortening of the closing loop retainer.